

AFFILIATED INSTITUTIONS
ANNA UNIVERSITY, CHENNAI
REGULATIONS - 2009
CURRICULUM II TO IV SEMESTER (FULL TIME)
M.TECH. TEXTILE TECHNOLOGY (TEXTILE CHEMISTRY)

SEMESTER II

Course Code	Course Title	L	T	P	C
Theory					
TC 9321	<u>Advanced Finishing Technology</u>	3	0	0	3
TC 9322	<u>Advances in Processing Machinery</u>	3	0	0	3
TC 9323	<u>Garment Processing</u>	3	0	0	3
E1	Elective I	3	0	0	3
E2	Elective II	3	0	0	3
E3	Elective III	3	0	0	3
Practical					
TC 9326	<u>Production Process Lab</u>	0	0	3	2
TOTAL		18	0	3	20

SEMESTER III

Course Code	Course Title	L	T	P	C
Theory					
E4	Elective IV	3	0	0	3
E5	Elective V	3	0	0	3
E6	Elective VI	3	0	0	3
Practical					
TC 9333	<u>Textile Manufacturing and Quality Evaluation Lab</u>	0	0	3	2
TC 9334	Project Work (Phase I)	0	0	12	6
TOTAL		9	0	15	17

SEMESTER IV

Course Code	Course Title	L	T	P	C
Practical					
TC 9341	Project Work (Phase II)	0	0	24	12
TOTAL		0	0	24	12

LIST OF ELECTIVES

Course Code	Course Title	L	T	P	C
TC 9001	<u>Modern Printing Technology</u>	3	0	0	3
TC 9002	<u>Applied Bio – Technology</u>	3	0	0	3
TC 9003	<u>Energy Management in Textile Industry</u>	3	0	0	3
TC 9004	<u>Textile Marketing and Merchandising</u>	3	0	0	3
TC 9005	<u>Non woven and Specialty Textiles</u>	3	0	0	3
TX 9222	<u>Technical Textiles</u>	4	0	0	4
TC 9007	<u>Fabric Mechanics & Principles of Fabric Manufacturing</u>	3	0	0	3
TX9221	<u>High Performance Fibres</u>	4	0	0	4
TC 9009	<u>Textile Composites</u>	3	0	0	3
TC 9010	<u>Engineering Research Methodology</u>	3	0	0	3
TC 9011	<u>Chemical Processing of Man Made Textiles</u>	3	0	0	3
TC 9012	<u>Advanced Garment Manufacturing Technology</u>	3	0	0	3
TC 9013	<u>Textile Costing & Process Optimisation</u>	3	0	0	3
TC 9014	<u>Textile Industry Management</u>	3	0	0	3
TC 9015	<u>Advanced Knitting Technologies</u>	3	0	0	3
TC 9016	<u>Advanced Instruments for Textile Wet Processing</u>	3	0	0	3

TC9321

ADVANCED FINISHING TECHNOLOGY

**L T P C
3 0 0 3**

UNIT I

9

Commercial importance of finishing – Advances in Resin finishing, Mechanism of creasing, Types of Resins .Anti crease, wash and wear, durable press resin finishing. Causes & remedies of strength losses of Resin finished fabric. Mechanism of Chlorine retention. Formaldehyde Release from Resin finished goods. Study about eco friendly method of anti crease finishing

UNIT II

9

Concept of Flame proof & flame retardancy. Concept of pyrolysis, Flame retardant finishes for cotton, Concept of waterproof and water repellent Finishes, Durable water repellent finishes on cotton, Mildew proof finishes and Rot proof finishing.

UNIT III

9

Soil Release Finishing: Mechanism of soil retention & soil release. Various soil releases finishes for cotton, Polyester and its blends. Detail study of antistatic finishes. Ant pilling Finishing: chemical and mechanical methods to produce antipilling finish.

UNIT IV

9

Detail study about mechanical finishing of textile materials like calendaring, compacting, Sanforising, Beach finishing. Object of Heat setting. Various methods of heat setting and mechanism of heat setting. Foam Finishing:. Detailed study of various techniques of foam application. Drawbacks of foam finishing.

UNIT V

9

Mechanism in the weight reduction of PET by using alkali; micro encapsulation techniques in finishing process, Detail study of the process to produce silk like Polyester. Felting of wool, Woolanisation of jute. Study about cationic, reactive and silicon emulsion softeners. Brief study about stiffening of textile materials

TOTAL: 45 PERIODS

REFERENCES:

1. Perkins, W.S., "Textile colouration and finishing", Carolina Academic Press.,U.K, 2001
2. Fiscus, G., and Grunenwald,D., "Textile finishing : A complete guide", High tex, Blackwells Bookshop, Leeds, U.K.2004
3. Lewin & Sello, Functional finishes, Part A & Part B;CRC Press,1994
4. Microencapsulation in finishing, Review of progress of Colouration, SDC, 2001

TC9322

ADVANCES IN PROCESSING MACHINERY

**L T P C
3 0 0 3**

UNIT I

9

Advances in fiber dyeing machine - Advances in cheese dyeing machine- importance of winding in yarn dyeing — calculation of winding density — various yarn dyeing defects caused by cheese dyeing machine - detailed maintenance schedule for cheese dyeing machines.

UNIT II	9
Advances in Beam dyeing - Advances in soft flow dyeing machines, Advances in jet dyeing machines — Developments in jiggers, Continuous dyeing machineries & its developments— Various dyeing defects caused by the above machineries.	
UNIT III	9
Hydro extractor, Rope opener RF dryer, Yarn dryer, Knitted fabric dryer, Hot flue dryer, Stenter & its type. Sanforising machine, Compacting machines, Beach finishing machines.	
UNIT IV	9
Principle and working of fully automatic flat bed screen printing machine –Rotary Printing machine- Transfer Printing machine-Garment Printing machines- Various practical problems & possible remedies in the above Printing machineries.	
UNIT V	9
Garment dyeing machines, Tumble dryer, Fusing machines, Backfilling machine, Impotence of maintenance of processing machineries, Machineries used for foam application. Preparation of screens for Rotary Printing machines.	

TOTAL : 45 PERIODS

REFERENCES

1. R.S.Bhagwat, 'Wet Processing Machineries'.Mahajan Publications, 2000
2. Usenko V. Processing of man made fibres 1975, M.I.R. Publishers, Moscow
3. Gokhale S.V. & Dhingra A.K. maintenance in chemical processing department of textile mills, ATIRA.1994,
4. Patel, Textile Wet processing machineries- ATIRA.1995.

TC9323	GARMENT PROCESSING	L T P C
		3 0 0 3
UNIT I		9
Developments in garment processing and its future – Problems in garment dyeing – Remedies – Considerations and precautions to be taken for garment Dyeing – Pros and Cons of garment dyeing – Chemical preparation of garments for dyeing and printing. Use of enzymes in the preparation.		
UNIT II		9
Dyeing of cotton and P/C Blended garments using reactive dyes & vat dyes. Dyeing of socks and hose – Dyeing of fasteners – Machines for garment dyeing – Paddle, rotary torodial – Solvent dyeing, sancowad process – Dyeing of wool garments – Dyeing of polyester garments – Printing of garments – Cut process /pattern stage.		
UNIT III		9
Wash down effects, stone wash, Enzyme wash, Bio – polishing, Acid wash, sand blasting, leather finish, rubbery touch, feather touch, peach skin finish, ION wash, mud wash, chalk wash, easy care finishes, wrinkle free and wrinkle resistant finish, water repellent finish, UV protective garments, Anti – microbial (or) anti – bacterial inhibition finish, silicone softeners – dimensional stability of knit garments, ozone fading & anti – ozonisation, fire retardant finishes for garments, functional finishes for garments.		

UNIT IV**9**

Finishing techniques, Dip process, Tumbling process, pad – dry – cure method. Stone washing machines, tumble dryer, used look finishing machines, garment finishers, hand finishers, multiform finishers, shirt finishers, pant finishers, cabinet finishers, tunnel finishers, continuous finishers.

UNIT V**9**

Selection of garments, need for garment care. Identification of stain – classification of soil and stains cleaning processes – Air & Wet cleaning, Stain removal, Laundering using detergents & dry cleaning. Laundry procedures for natural and synthetics. Drying, pressing, storage – protection against light temperature, microbes, hand washable and machine washable garments – Garment care and care labeling.

TOTAL : 45 PERIODS**REFERENCES**

1. Trotman.E.R."Dyeing and Chemical technology of textile fibres",B.I.Pub.,New Delhi.1994.
2. Noemia D' Souza ,Fabric Care, , New AGE International Pub.1998
3. NCUTE – Programme series, Finishing of Garments and Knits, held at Ichalkaranchi, IIT,Delhi.
4. NCUTE – Programme series, Garment Manufacturing Technology, IIT, New Delhi.
5. Harrison.P.W Garment Dyeing, , The Textile Institute Publication, Textile Progress, Vol .19 No.2,1988

TC9326**PRODUCTION PROCESS LAB****L T P C
0 0 3 2**

1. Scouring of cotton fabric in laboratory model kier
2. Bleaching of cotton fabric in laboratory model jigger for full white
3. Dyeing of cotton fabric in laboratory model jigger using reactive dyes
4. Dyeing of Polyester/Cotton fabric in laboratory model jigger using Disperse/Reactive dyes
5. Dyeing of knitted cotton fabric in laboratory model winch using reactive dyes
6. Dyeing of cotton woven fabric in laboratory model padding mangle
7. Pigment printing woven fabric using table screen printing.

TOTAL: 45 PERIODS**TC9333****TEXTILE MANUFACTURING AND QUALITY
EVALUATION LAB****L T P C
3 0 0 3**

1. Testing of Handle Properties
2. Testing of Comfort Properties
3. Testing of Medical Textiles
4. Analytical chemical analysis of industrial chemicals
5. Analytical chemical analysis of dyes
6. Testing of Dyed materials by CCM
7. Testing of knitted materials
8. Mechanical properties of yarn
9. Mechanical properties of Fabric

TOTAL : 45 PERIODS

TC9001	MODERN PRINTING TECHNOLOGY	L T P C 3 0 0 3
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UNIT I		9
	Computer aided design systems for textile printing - Recent developments in textile printing machinery including automation.	

UNIT II		9
	Developments in Digital printing -Developments in Photo printing and Blast printing with Indigo.	

UNIT III		9
	Developments in Xerox printing and Laser printing for fancy effects.	

UNIT IV		9
	Developments in preparation of printing inks.	

UNIT V		9
	Developments in Auxiliary chemicals used in printing - Developments in post-printing operations.	

TOTAL : 45 PERIODS

REFERENCES

1. Miles.L.W.C., Textile Printing, Dyers company Publishing Trust, U.K., 1981
2. Shenai.V.A, "Technology of Printing", Sevak Publishers, Mumbai. 1990
3. Shore.J, Colorants & Auxiliaries, Vol. I & II, S.D.C, 1990
4. Ujiie, Digital Printing of Textiles, CRC,ISBN-10: 0849391008, Wood Head Publishing Ltd,UK, 2006.
5. Tyler, Textile Digital Printing Technologies, Textile Institute Publication UKVol.37 No.4, 2005.

TC9002	APPLIED BIO – TECHNOLOGY	L T P C 3 0 0 3
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UNIT I	INDUSTRIAL BIO-TECHNOLOGY	9
	Industrial microbial products – applications, primary metaboloids and secondary metaboloids, Enzymes & Proteins – sources and applications, cell and enzyme immobilization, Industrial plant products – production of enzymes and polysacchrides.	

UNIT II	ENVIRONMENTAL BIO-TECHNOLOGY	9
	Detailed study about pollution and its control in textile processing industries. Waste water treatment systems – Anaerobic & Aerobic systems, Bio-degradation – Micro organism in pollution control; Bio mass production; waste as renewable sources of energy — Production of bio gas production of hydrocarbon – Hydrogen fuel.	

UNIT III	ENZYMES USED IN TEXTILE INDUSTRY	9
	Enzymes for desizing, scouring & bleaching Enzyme activity – initiation, propagation and termination reactions – reaction conditions – properties of substrates and results of enzyme treatment. Enzyme activity of amyloglucosidase, pectinase, glucose oxiclase, peroxidases and other enzymes used for bleaching decolourisation of textiles using laccases. Bio-Polishing	

enzymes such as cellulases. Bio-washing enzymes using cellulase proteases for scouring of animal fibres, degumming of silk and modification of wool properties.

UNIT IV EVALUATION OF ENZYME TREATED FABRICS 9

Weight loss, Whiteness index, Absorbency, Tensile strength, Handle of fabric and Abrasion resistance. SEM analysis and other structure related studies.

UNIT V BIO – PROCESSING IN TEXTILES 9

Bio-bleaching, combined bio - processing, bio washing, bio polishing, Denim fading, anti odour and anti microbial finishes, bio finishing and other applications.

TOTAL : 45 PERIODS

REFERENCES

1. Betrabet S.M. BTRA Seminar, Book of papers (Jan 1994)
2. Tyndall R.M and Raligh N.C. AATCC Book of papers (1991)
3. Asfert L.O and Videback.T Intl Textile Bulletin – Dyeing / Printing / Finishing (1990)
4. Cavaco - Paulo, Gubitz, Textile Processing With Enzymes, Wood Head Publishing Ltd,UK,2003.
5. Ignacimuthu.S & Tata McGrawS.J, “Basic Bio-Technology”,-Hill Publications,1995

**TC9003 ENERGY MANAGEMENT IN TEXTILE INDUSTRY LT P C
3 0 0 3**

UNIT I INTRODUCTION 9

Concept of energy management — need for energy conservation — global energy scenario with specific reference to India— Demand side management (DSM) — Role of energy service companies (ESCOs)

UNIT II ENERGY CONSUMPTION ANALYSIS 9

Textile machines — Ancillaries — Component wise consumption — Specific energy consumption (UKG) — Cost of energy Vs sales value of textile product.

UNIT III ENERGY CONSERVATION 9

Electrical and Thermal audit — Productive and ancillary machines — Preparatory, Spinning, Post spinning, Weaving and Wet processing machines — Ancillaries — Humidification / Air conditioning, Lighting, Compressors and Boilers and Generators. Different types of fuels and then notes in energy conservation.

UNIT IV ENERGY EFFICIENT EQUIPMENT 9

Energy efficient equipment for various processing machines and ancillaries — economics with pay back period and Return on Investment (ROI).

ENERGY INSTRUMENTATION: Energy monitoring instruments — Analog, Digital and computerized instruments and measurement techniques — maintenance of instruments / equipment.

UNIT V APPLICATION OF NON CONVENTIONAL ENERGY SOURCES 9

Solar energy: different type of collectors — photovoltaic cells. Wind energy, Bio energy, environmental impact on energy and co-generation by using different techniques.

4. "The Textile Industry", Winning strategies for the new millennium volume 2" Textile Institute., 1999.
5. Evelyn C. Moose, Wey II. "Path For Merchandising" 1999.
6. Jarnow.J & Dickerson.K.G, "Inside the Fashion Business", Prentice Hall, 1997.

TC9005

NON WOVENS AND SPECIALTY TEXTILES

**L T P C
3 0 0 3**

UNIT I

9

Classifications of Non-woven fabrics - Raw materials. Principles of web forming – Role of cross lapper. Web bonding techniques - chemical, mechanical, thermal, air-bonding, spun bonding, needle punching, hydro entanglement processes.

UNIT II

9

Structure of Non-woven fabrics - Macro structure, Structural elements - their arrangement, bonding and binding. Homogeneity of non-wovens. Evaluation of Non-woven fabrics. End uses and Techno-economics. Felts and in the process of Felting – technical considerations of felting. Decorative techniques in non-woven production.

UNIT III

9

Classification and Definition - Preparatory processes. Fabric Production - Conventional shuttle looms, Endless Tape Looms, Circular Hose Pipe looms. Shuttleless Looms - Catch thread and flat knitting edge looms; Multi colour Needle Jacquard looms.

UNIT IV

9

Production of Industrial Tapes, Elastic Tapes, Zip fastener tapes; Woven and printed Laboratoryels. Stretch fabrics - classification and its production; Elastomeric stretch fabrics; Braided fabrics; - Tubular structures - Braiding Machine; Nets and Laces - Types and description of Lace Machines - Knitting of laces - Tricot Lace Machines. Flocked fabrics - The process of focking.

UNIT V

9

Carpets - Non-pile carpet weaves and their looms. Tufted carpets and their production -Pile surfaced carpet weaves and their looms. Needle felt floor coverings.

TOTAL : 45 PERIODS

REFERENCES

1. Gulrajani.M.L., "Non wovens", The Textile Association(India) publication 1996.
2. Birrell.V., The Textile Arts, Harper & Brothers Publications, New York, 1999.
3. Denise Musk, Machine Knitting, B.T.Batsford Ltd, London, 1999
4. Wilhelm Albrecht etal., " Nonwoven fabrics", WILEY - VCH Verlag GmbH & Company, Germany, 2003.
5. Russel.S, "Handbook of Nonwovens", The Textile Institute Publication, 2007.
6. Irsak.C, " Nonwoven Textiles" Textile Institute", Manchester, 1999
7. Krcma.R., Manual of Non-wovens, Textile Trade Press, Manchester 1993.

UNIT I FILTRATION TEXTILES**12**

Theory of dust collection, cleaning systems, fabric selection for dust collection, finishing treatments; solid, liquid separation, fabric selection - filtration, requirements, yarn and fabric construction for filter fabrics, finishing treatments

UNIT II GEO TEXTILES**6**

Geo textiles – types, structures, manufacture, properties, evaluation, applications

UNIT III DEFENCE AND PROTECTIVE TEXTILES**12**

Thermal insulation materials; study of water vapour permeable / water proof materials, military combat clothing systems; camouflage textiles, UV wave band, visible wave band, visual decoys; infrared camouflage; protective textiles against micro organisms, chemicals and pesticides, evaluation technique

UNIT IV TRANSPORTATION TEXTILES**6**

Fibre requirements–fibre, plastic composites; textiles applications in all kinds of road transport vehicles, rail, aircrafts, marine

UNIT V MEDICAL TEXTILES**12**

Textile materials in medical applications; bandages and pressure garments; evaluation technique; study of various kinds of wound care dressing and advanced wound dressings; implantable and non implantable materials; study of sutures

UNIT VI FINISHING AND COATING OF TECHNICAL TEXTILES**6**

Mechanical finishes – types, machines; heat setting; chemical finishes - coating of technical textiles, different techniques; fusible interlinings

UNIT VII AGRO TEXTILES**6**

Agricultural fabrics – construction details, properties, applications

TOTAL: 60 PERIODS**REFERENCES:**

1. Horrocks A.R. and Anand S.C., "Handbook of Technical Textiles", The Textile Institute, Manchester, 2000, ISBN: 1855733854.
2. Anand S.C., "Medical Textiles", Textile Institute, Manchester, 2001, ISBN:185573494X.
3. Adanur S., "Wellington sears handbook of Industrial textiles" Technomic publishing co. inc., 1995, ISBN : 1 – 56676 – 340 – 1.
4. Pushpa Bajaj and Sengupta A.K., "Protective clothing", the Textile Institute, 1992, ISBN 1-870812 – 44-1.
5. Scott R.A., "Textiles for protection", Woodhead Publishing Ltd, Cambridge, UK, 2005, ISBN 1-85573-921-6.
6. Fung W, "Coated and laminated textiles", Woodhead Publishing Ltd, Cambridge, UK.2002, ISBN 1-85573-576-8.
7. Anand S.C, Kennedy J.F., Mirafat M. and Rajendran S., "Medical textiles and biomaterials for health care", Woodhead Publishing Ltd, Cambridge, UK.2006, ISBN 1-85573-683-7.
8. Fung W. and Hardcastle, "Textiles in automotive engineering", Woodhead Publishing Ltd,Cambridge, UK, 2001, ISBN 1-85573-493-1.
9. John N.W.M., "Geo Textile", Blackie and Sons Ltd, London, U.K.1987, ISBN 0-412-01351-7.
10. Allison Mathews and Martin Hardingham, "Medical and Hygiene Textile Production – A hand book", Intermediate Technology Publications, 1994.

11. David Arvil, "An Innovative Approach to Spunbond Agricultural Crop Cover", Journal of Industrial Textiles, Vol.30, No.4, April (2001) 311-319.
12. Jurg Rupp, "Creating a garden with needle – punched fabrics", Nonwovens and Industrial Textiles, 2 (2002) 49-50.

TC9007

**FABRIC MECHANICS & PRINCIPLES OF
FABRIC MANUFACTURING**

**L T P C
3 0 0 3**

UNIT I

9

Fabric specifications and cover factor. Plain cloth geometry - crimp ratio and thread spacing - fabric setting theory and maximum sett. Peirce's flexible and elastic thread model- Oloffson's general model. Crimp interchange in woven fabrics-crimp balance-geometrical structure of twill and matt weave.

UNIT II

9

Tensile properties of woven fabrics-geometrical changes during the extension of cloth-load extension modulus. Application of force, energy and finite element method in fabric tensile behaviour.

UNIT III

9

Theories of Fabric Bending, Buckling, Shear and Drape, Tearing, Wrinkling and Hand.

THEORY OF FABRIC MANUFACTURING: Theory of weft unwinding and storage in high speed weaving. Theoretical calculations of weft insertion time-loom speed-multi section weaving.

UNIT IV

9

Theory of torsion bar picking-Elastic theory of shuttle picking. Theory of weft insertion-velocity and acceleration-trajectory of flight-Braking of carrier-Picking force calculation in shuttle and gripper systems.

JET PICKING: Theory of air and water jet weft insertion-Air/Water Velocity-tractive force-acceleration of weft yarn.

UNIT V

9

Kinematics of sley driven by eccentric, crank, link and cam mechanisms-moment of inertia of sley - beat-up force - sley eccentricity-mechanics of beat-up - rotary beat-up.

DRIVE: Requirement of clutch and brake for high speed weaving machines-timing diagram and mechanics of clutch and brake.

TOTAL: 45 PERIODS

REFERENCES

1. Hearle. J.W.S., 'Fabric Geometry' The Textile Institute, 1987
2. Sriramalu P K, Ajgaonkar D B & Talukdar M K, "Weaving Machines; Mechanisms, Management" Mahjan publishers: Ahmedabad 1998.
3. Marks P & Robinson A T C "Principle of weaving", The Textile Institute 1989.

— coupling of interfaces and interfacial reaction in fibre composites — tensile strength of continuous and discontinuous composites -fracture mode in fibre composites.

UNIT III PREPREGS 9

Introduction to manufacturing techniques - property requirements — Textile preforms - weaving, knitting and braiding.

UNIT IV COMPOSITE MANUFACTURING TECHNOLOGY 9

Vacuum bagging - compression moulding — injection moulding - pultrusion – thermoforming — filament winding - resin transfer moulding.

UNIT V PROPERTIES OF COMPOSITES 9

Testing of composites— Fibre volume fraction -Laminar tensile - shear - compression - and flexural properties — interlaminar fracture/failure modes in composites - applications for composites.

TOTAL : 45 PERIODS

REFERENCES

1. Hull.D, An introduction to composite materials - Cambridge University Press - Cambridge, 1998
2. Gupta.L, “Advanced Composite Materials”, Himalayam Books, New Delhi, 1998.
3. Mathews F.L and Rawlings R.D “Composite Materials Engineering science” Chapman & Hall, London 1994.
4. Bogdanovich.A and Pastore.C, Mechanics of Textile and Laminated composites, Chapman & Hall, 1997
5. Hearle. J.W.S — “High performance fibres composites and engineering textile structures Journal of the textile institute (special issues) - The Textile Institute 1990.
6. Kostikov, V.L., Fibre Science and Technology (Soviet Advanced Composites Technology Series), Chapman & Hall, 1995.
7. Carlsson L.A. and Byron Pipes R. “Experimental characteristics of advanced composite materials” Prentice Hall, Inc 1987.

**TC9010 ENGINEERING RESEARCH METHODS L T P C
3 0 0 3**

UNIT I 9

Research objectives & approaches— literature review — databases and search engines. Defining research problem—Research design — formulation of Hypothesis

UNIT II 9

Measurement and Scaling techniques — Data collection & Processing of data for survey type studies.

UNIT III 9

Testing of Hypothesis — Statistical test methods — Parametric and Non-parametric methods - Analysis of variance — Multivariate analysis techniques.

UNIT IV 9

Optimization techniques Optimisation by steepest ascent — niulticreterian Optimisation — variables, constraints and objective functions — desirability function — D&G optimality.

UNIT V**9**

Selection and use of measurement techniques — data acquisition and analysis. Interpretation of results — Neural Network for data analysis.

TOTAL : 45 PERIODS**REFERENCES**

1. Kothari.C.P, "Research Methodology — Methods & Techniques" Mishra Prakeshan, New Delhi 2000
2. Montgomery D.C., Design and analysis of experiments, John Wiley & sons, New York 1975
3. Doebeling E.O., Measurement systems — Application and Design, McGraw-Hill, Singapore, 1986.
4. Kidder LH, Research methods in social relations, Hall Saunders International, Japan, 1981.
5. Sedhu AM and Singh A, Research Methodology in Social Sciences, Himalaya Publishing House, Mumbai, 1998.

TC9011**CHEMICAL PROCESSING OF MAN MADE TEXTILES****L T P C****3 0 0 3****UNIT I****9**

Various Preparatory processes for manmade textile -Heat setting of synthetic fabrics - effects of heat setting on dyeing. Mass Colouration of Polyester, Nylon, Acrylic and polypropylene, Advantages & Dis advantages of Mass Colouration; Difference between Mass Colouration and Dyeing.

UNIT II**9**

Polyester Dyeing: carrier, HTHP and thermosal methods of dyeing. Practical problems and their solutions. Stripping of dyed PET.Dyeing of nylon. Dyeing with acid dyes-High temperature dyeing. Low temperature dyeing of Nylon 66 – Dyeing with disperses dyes.Barriness of dyeing.Dyeing of Acrylic Fibres: – Dyeing with cationic dyes– stripping of cationic dyes, dyeing with disperse dyes, dyeing of acrylic blends, differentially dyeable acrylic fibres.

UNIT III**9**

Dyeing of Polyester Blends: Various shop floor practices of dyeing of polyester/cellulosic-blended fabrics. Practical problems and their solutions. Various shop floor practices of dyeing of polyester/wool blended fabrics. Practical problems and their solutions. Dyeing of polyester with cationic dyes. Dyeing of Micro polyester fabric. Dyeing of polyamide cellulosic blends – polyamide/wool blends, polyamide/ polyester blends-Stripping of Nylon dyed material. Practical problems and remedies in Nylon Dyeing. Dyeing of unmodified and modified polypropylene.

UNIT IV**9**

Printing of synthetic and blended fabrics with different dye classes - Direct, resist and discharge styles of printing - Transfer printing of polyester and blends.

UNIT V**9**

Different functional and easy care finishes on synthetics and blends like anti-stat, soil-release, soil-resistant, flame-retardant.

TOTAL : 45 PERIODS**REFERENCES**

1. Vaidya, A.A., and Datye, K.V., "Chemical processing of Synthetic Fibres and Blends", John Wiley and Sons, New Delhi, 1999
2. Shore, J. "Blend Dyeing", SDC, London, 1998
3. Mittal.R.M. & Trivedi.S.S, Chemical Processing of polyester and blends – ATIRA.1998

UNIT I**9**

An Introduction to cost terms and purposes, cost terminology, direct and indirect costs, cost-behavior patterns: variable costs & fixed costs, total costs and unit costs. Financial statements and inventory costs, types of inventory, production costs, prime costs and conversion costs, costing for manufacturing, merchandising and service sector companies.

UNIT II**9**

Activity based costing and management, broad averaging via smooth or peanut — butter costing approaches, refining a cost system, costing hierarchies, comparison of alternate costing systems, using ABC system for cost management and profitability improvement - Activity based costing and department costing systems. Implementing ABC system.

UNIT III**9**

Cost application and revenues, purpose of cost allocation, allocating cost from one department to another and support departments. Cost allocation of joint products and by products. Cost volume profit analysis, assumption, terminology, essentials of evp analysis, the break even point, target operative income and income taxes, cost planning and cvp - cvp analysis - service and non-profit organizations - effect of sales mix on income.

UNIT IV**9**

Process costing, hybrid costing systems, operation costing, journal entries, spoilage rework and scrap costing - quality, time and theory of constraints - control charts - Pareto diagrams, cause and effect diagrams.
Inventory management - Just in Time (JIT) and back flush.

UNIT V**9**

Inventory costing and capacity analysis, standard costs, cost estimation approaches, activity based costing and cost estimation, non-linearity and cost function.
Tools for planning and control, master budget and flexible budgets, the use of variances, flexible budget variances and sales volume variance, primary variance and efficiency for direct cost input, planning variable and fixed over head costs.
Decision marketing and retrieving information, pricing decisions and cost management, target costs.
Process optimization — methodology for spinning, weaving, knitting, chemical processing, garment making - case studies.

TOTAL : 45 PERIODS**REFERENCES**

1. Cost control and costing in spinning mills – SITRA, Edition 1992.
2. Cost control and accounting for Textile industry – TAIRO, Edition 1990.
3. Kalyanaraman.A.R. “Energy Conservation in Textile Industries”, SITRA, 1985.
4. V.Dudeja “Textile Industry Management” (ATIRA), 1985.
5. Modern production Technologies edited by M.L.Gulrajani, The Textile Association (India) Publications, 1983
6. James.C. Van Home – “Financial management & Policy”, Prentice hall of India (p) Ltd., New Delhi (1980)

UNIT I**9**

HRD: Management task of HRD – Social interest and relevance – Improving the working conditions (case studies) – Improving productivity (case studies) – Attention to human needs (case studies) – Role of personnel manager – Selection process – Induction process – Personnel appraisal – Reward systems – Training programmes (Case studies) – Role of HRD manager.

UNIT II**9**

Tools and techniques – Motivation of workers – Customer focus-emphasis on team work – Emphasis on competitive spirit – concepts of quality circles – Improvement in performance of the company and quality of group behaviour through quality circles - decision making process – Approach to TQM in Textile Industry (Case studies) Facing internal and external competition (case studies) – work culture change through TQM – Top management perspective – Accomplishment of objectives.

UNIT III**9**

Job evaluation and job description in textile mills (categories of workmen duties and responsibilities) Spinning – weaving – knitting – chemical processing – garment industry – work norms – time study and other work measurement techniques – concept of performance rating – relaxation and other allowances – Time element sheets – Methods and mathematical models for assessing work norms in textile mills.

UNIT IV**9**

ENERGY CONSERVATION: Case studies

MACHINERY MAINTENANCE: Maintenance schedules – Maintenance cost.

UNIT V**9**

TAXATION: Principles of direct and indirect taxation – Income tax for local market and exports – Sales tax – CST – Central excise.

MODVAT & CENVAT – Customs duty – Rates of taxes applicable to textile mills.

ECO-AUDITING AND ECO-LABORATORYELLING: Norms & Procedures.

TOTAL : 45 PERIODS**REFERENCES**

1. Dudeja.V, "Textile Industry Management" (ATIRA), 1985.
2. Philip Cotler, "Industrial Management". Prentice Hall, 1996.
3. "The Textile Industry", Winning strategies for the new millennium volume 1 & 2" Textile Institute., 1999.
4. Ellis, "Industrial Engineering Hand book" Prentice Hall, 1980
5. Kalyanaraman.A.R. "Energy Conservation in Textile Industries", SITRA, 1985.
6. Textile Machinery Maintenance – SITRA, 1999

